

D

D

C

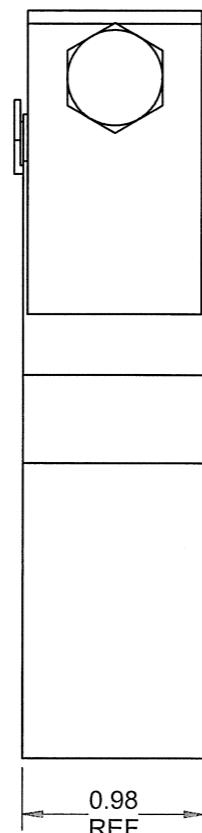
C

B

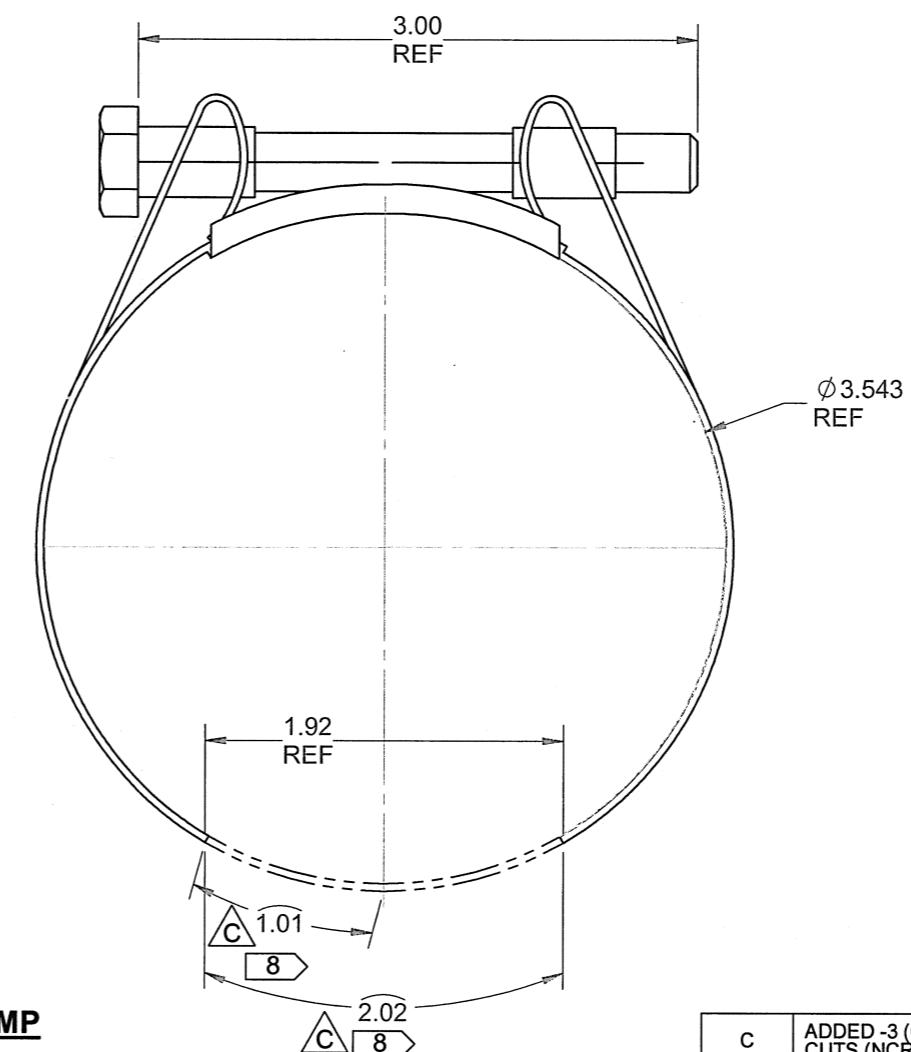
B

A

A



D5617-1 CLAMP



NOTES:
 1) MATERIAL: MAKE FROM D5616-1
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 7) WEIGHT: 0.27 lbs
 8) CUT PARTS TO DIMENSIONS SHOWN. REMOVE 2.02 MATERIAL FROM CLAMP BAND.



RELEASED

2019 JUL 25
ECN 16-623

APPROVED

DATE 19.07.03

C	ADDED -3 (CAR 19-320), CHANGED DIMENSIONING OF CUTS (NCR19-7315)	ZF	19.07.03
B	DIM 3.00 WAS 2.68	ZF	19.01.08
A	NEW ISSUE	ZF	18.03.05
REV.	DESCRIPTION		
	BY	DATE	
DESIGN	SAD	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. C
MFG. APPR.	DD	D5617	SHEET 1 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	CLAMP	NTS
COPRIGHT © 2018 BY DART AEROSPACE LTD			
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8 7 6 5 4 3 2 1

D

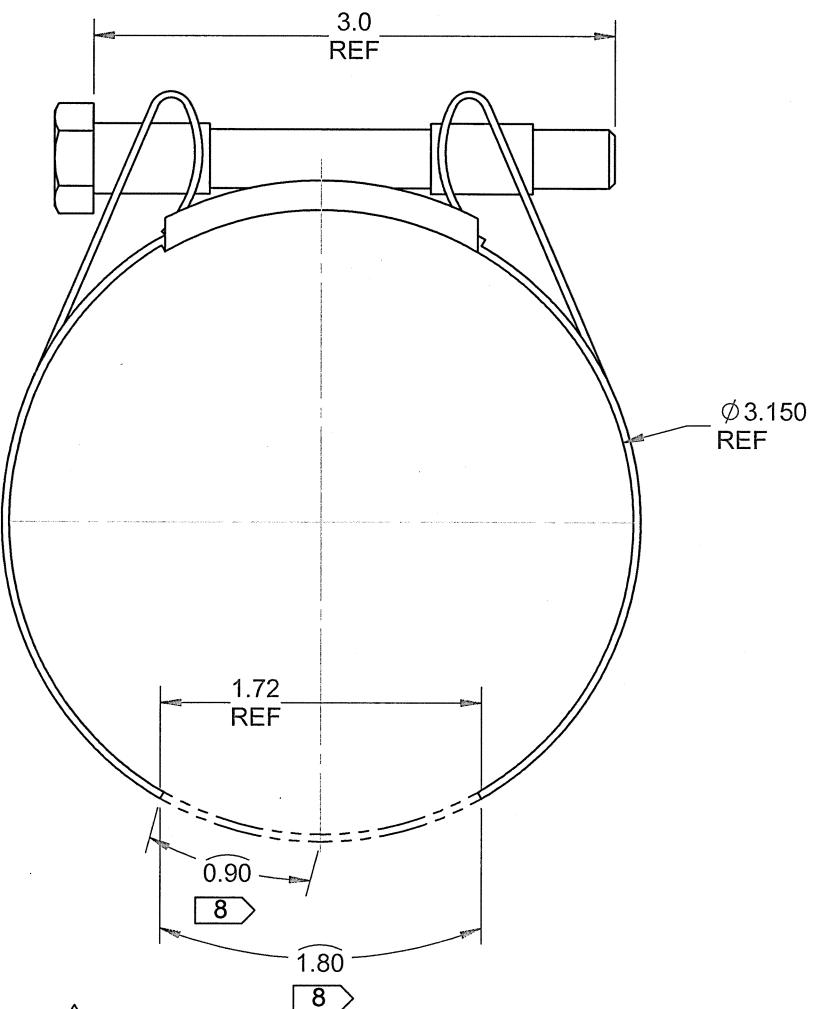
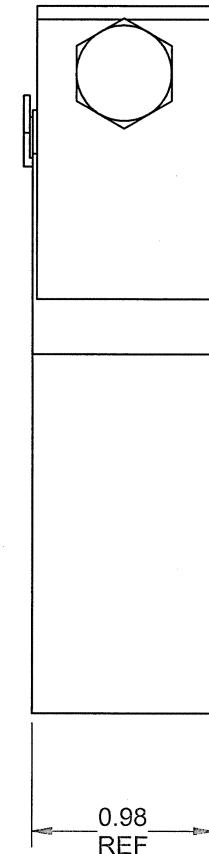
D

C

C

B

B



D5617-3 CLAMP C

NOTES:
1) MATERIAL: MAKE FROM D5616-3
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
7) WEIGHT: 0.26 lbs
8) CUT PARTS TO DIMENSIONS SHOWN. REMOVE 1.80 MATERIAL FROM CLAMP BAND.

RELEASED

2019 JUL 25

APPROVED

DESIGN	SAD
DRAWN	ZF
CHECKED	MW
MFG. APPR.	DD
APPROVED	NO
DE APPR.	CP
DATE	19.07.03

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D5617
REV. C
SHEET 2 OF 2
TITLE CLAMP
SCALE NTS

COPYRIGHT © 2018 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8

7

6

5

4

3

2

1